

Weekly Report, 2019-03-13

## <u>Summary</u>

### Hall C EPICS

- PLC tags to EPICS PVs simulated between HMS/SHMS PLC and EPICS.
  - ★ Demo version of *KEPServerEX v.4.5* installed.
    - *KEPServerEX* acts as an OPC (Open Platform Communications) server that allow the access of the PLC tags to any OPC client (e.g. *OpcIocShell*).
    - Demo version allows continuous running of OPC server for ~ 2hrs.
  - \* Created and configured an OPC server on *KEPServerEX* to simulate identical structure and configurations of HMS and SHMS OPC servers.
  - \* Wrote PLC code to generate random values for different data types.
  - \* Connected *DSG-PLC* with OPC Server to allow access of PLC tags created to OPC Clients.
  - \* Installed and configured OpcIOCShell software.
  - Simulated system tested by using the following components:
    - *Dsg-hallc-2 PC*: Running OPC Server and OPC Client (OpcIOCShell)
    - *DSG-PLC* controller: Running PLC program.
      - Linux-tlemon1 PC: Simulating EPICS and monitoring PV updates.
- Diagram generated showing an overview of communications and setup between SHMS/HMS PLC tags and EPICS PVs.
- PLC code created to monitor communication between SHMS/HMS PLC and EPICS.
  - Program checks PLC watchdog fails, generates PLC heartbeat, and enables a bit to monitor status of communication.
- Demo IOC developed with a PV that increments by one second to demonstrate WEDM alarms for DSG-Hall C EPICS meeting.
- Developed backup program for EPICS fields.
  - \* Program developed as an intermediate step between using existing Tcl/Tk backup and restore and EPICS BURT.
- Developed program to add fields to existing PV databases.
  - \* The Python program reads in fields to add to a database, parses an existing database looking for PVs to add fields to, and then modifies database to implement fields the next time the IOC is rebooted.
  - ★ Would be used to add alarm fields to PVs from Hall C PLCs.
- Investigated existing Hall C IOCs.
  - \* 36 PVs from PLCs are reproduced on *CryoAlarms* IOC running on *cdaql1* to allow alarm fields to be added.
  - ★ Hall C's EPICS ALH then looks at copied PVs to display alarm status.
- Ethernet/IP drivers for EPICS installed on *dsg-c-linux1*.
  - \* Drivers allow direct communication between PLC and EPICS.
- CSV-to-CSS Python script modified to create HV screens for all HMS detectors.
  - Detectors are: Hodo-1-X, Hodo-2-X, Hodo-1-Y, Hodo-2-Y, Shower Counter A, Shower Counter B, and Drift Chambers.
- Drop-down menu created for CSV-to-CSS Python script.
  - \* Menu allows users to select which detector HV screen to display.

#### Hall C CAEN-SY4527 Test Station

- HV card testing in progress.
  - ★ Test starts at 0V and increases voltage to 3.5[KV] in steps of 50[V].
    - Dwell time on each step is ~ 20 seconds.
- Automation sequencing code development for automatic channel testing started.
  - ★ Code will retrieve EPICS record data from CAEN module and update shared variable for each channel.



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#### Hall B Solenoid

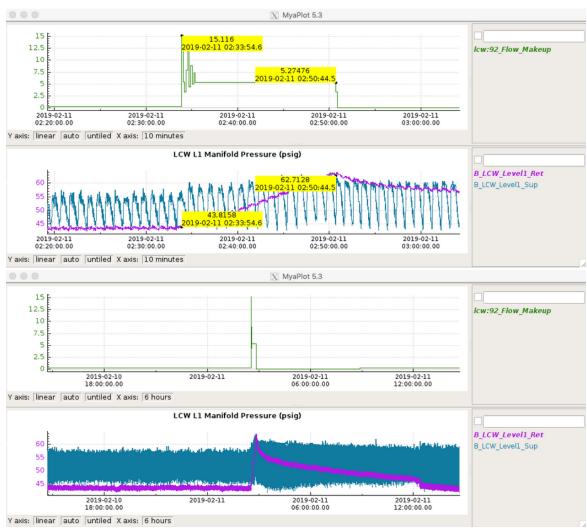
Analyzed first time the makeup pump came on after LCW work was done on the tank. • Return pressure increase is much less on 03-12-19 event compared to 02-11-19 event. \*



LCW return and supply values for makeup flow event, on 03-12-2019, after work done on tank.



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LCW return and supply values for makeup flow event, on 02-11-2019, before work done on tank.

#### **HDIce**

\*

- Windows update version 1809 failure investigated. •
  - Several 1803 updates that were supposed to be installed before 1809 had not been installed. All 1803 updates are now installed.

### **LTCC**

Daily flow averages for the week calculated. ٠

Sector	Liters per day	Estimated Total Kgs Used (after filling)
S3 Supply	19.45	5.25
S5 Supply	33.32	8.33
Combined Return	40.15	10.84

#### **Daily Flow Averages for LTCC**



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### **RTPC**

• Gas controls chassis ordered.

#### **Accelerator Engineering Division**

• Population of sixth VME FSD board completed for Machine Protection System.

#### cRIO Test Station

- Modified and completed fabrication of cRIO test/spare chassis.
- NI-9265 output module wired to be tested.
- Manual tests added to drop-down menu.

#### DSG Website

- Revision of the Drupal version of the index page completed.
- Drupal template for Adobe Dreamweaver for new website layout developed.
- New DSG Spotlight Photo page based on Drupal template developed.