

Weekly Report, 2019-03-13

<u>Summary</u>

Hall C EPICS

- PLC tags to EPICS PVs simulated between HMS/SHMS PLC and EPICS.
 - ★ Demo version of *KEPServerEX v.4.5* installed.
 - *KEPServerEX* acts as an OPC (Open Platform Communications) server that allow the access of the PLC tags to any OPC client (e.g. *OpcIocShell*).
 - Demo version allows continuous running of OPC server for ~ 2hrs.
 - * Created and configured an OPC server on *KEPServerEX* to simulate identical structure and configurations of HMS and SHMS OPC servers.
 - * Wrote PLC code to generate random values for different data types.
 - * Connected *DSG-PLC* with OPC Server to allow access of PLC tags created to OPC Clients.
 - * Installed and configured OpcIOCShell software.
 - Simulated system tested by using the following components:
 - *Dsg-hallc-2 PC*: Running OPC Server and OPC Client (OpcIOCShell)
 - *DSG-PLC* controller: Running PLC program.
 - Linux-tlemon1 PC: Simulating EPICS and monitoring PV updates.
- Diagram generated showing an overview of communications and setup between SHMS/HMS PLC tags and EPICS PVs.
- PLC code created to monitor communication between SHMS/HMS PLC and EPICS.
 - Program checks PLC watchdog fails, generates PLC heartbeat, and enables a bit to monitor status of communication.
- Demo IOC developed with a PV that increments by one second to demonstrate WEDM alarms for DSG-Hall C EPICS meeting.
- Developed backup program for EPICS fields.
 - * Program developed as an intermediate step between using existing Tcl/Tk backup and restore and EPICS BURT.
- Developed program to add fields to existing PV databases.
 - * The Python program reads in fields to add to a database, parses an existing database looking for PVs to add fields to, and then modifies database to implement fields the next time the IOC is rebooted.
 - ★ Would be used to add alarm fields to PVs from Hall C PLCs.
- Investigated existing Hall C IOCs.
 - * 36 PVs from PLCs are reproduced on *CryoAlarms* IOC running on *cdaql1* to allow alarm fields to be added.
 - ★ Hall C's EPICS ALH then looks at copied PVs to display alarm status.
- Ethernet/IP drivers for EPICS installed on *dsg-c-linux1*.
 - * Drivers allow direct communication between PLC and EPICS.
- CSV-to-CSS Python script modified to create HV screens for all HMS detectors.
 - Detectors are: Hodo-1-X, Hodo-2-X, Hodo-1-Y, Hodo-2-Y, Shower Counter A, Shower Counter B, and Drift Chambers.
- Drop-down menu created for CSV-to-CSS Python script.
 - * Menu allows users to select which detector HV screen to display.

Hall C CAEN-SY4527 Test Station

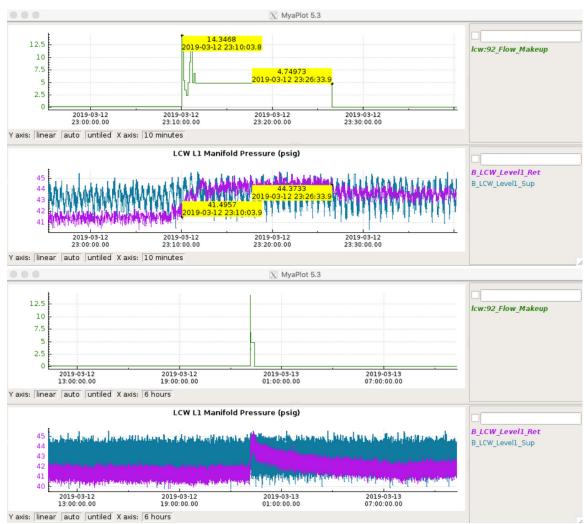
- HV card testing in progress.
 - ★ Test starts at 0V and increases voltage to 3.5[KV] in steps of 50[V].
 - Dwell time on each step is ~ 20 seconds.
- Automation sequencing code development for automatic channel testing started.
 - ★ Code will retrieve EPICS record data from CAEN module and update shared variable for each channel.



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Hall B Solenoid

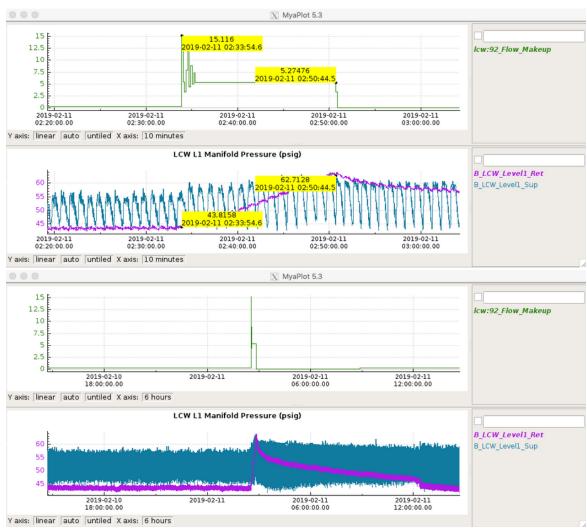
Analyzed first time the makeup pump came on after LCW work was done on the tank. • Return pressure increase is much less on 03-12-19 event compared to 02-11-19 event. *



LCW return and supply values for makeup flow event, on 03-12-2019, after work done on tank.



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LCW return and supply values for makeup flow event, on 02-11-2019, before work done on tank.

HDIce

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- Windows update version 1809 failure investigated. •
 - Several 1803 updates that were supposed to be installed before 1809 had not been installed. All 1803 updates are now installed.

LTCC

Daily flow averages for the week calculated. ٠

Sector	Liters per day	Estimated Total Kgs Used (after filling)
S3 Supply	19.45	5.25
S5 Supply	33.32	8.33
Combined Return	40.15	10.84

Daily Flow Averages for LTCC



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RTPC

• Gas controls chassis ordered.

Accelerator Engineering Division

• Population of sixth VME FSD board completed for Machine Protection System.

cRIO Test Station

- Modified and completed fabrication of cRIO test/spare chassis.
- NI-9265 output module wired to be tested.
- Manual tests added to drop-down menu.

DSG Website

- Revision of the Drupal version of the index page completed.
- Drupal template for Adobe Dreamweaver for new website layout developed.
- New DSG Spotlight Photo page based on Drupal template developed.